

REVISIONS

1 RWORKABLE 2 NONREWORKABLE 3 NOTED 4 NA

ZONE REV DESCRIPTION

A INITIAL RELEASE

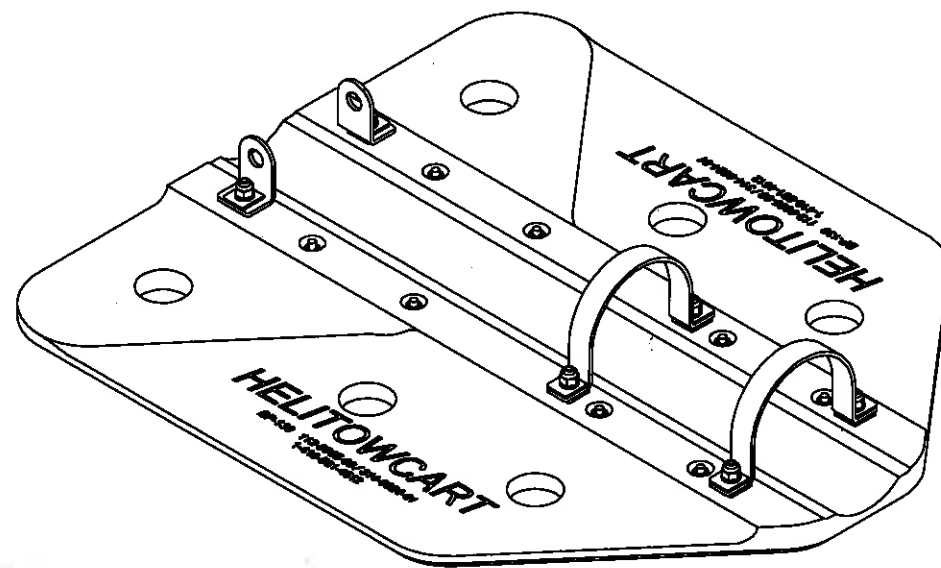
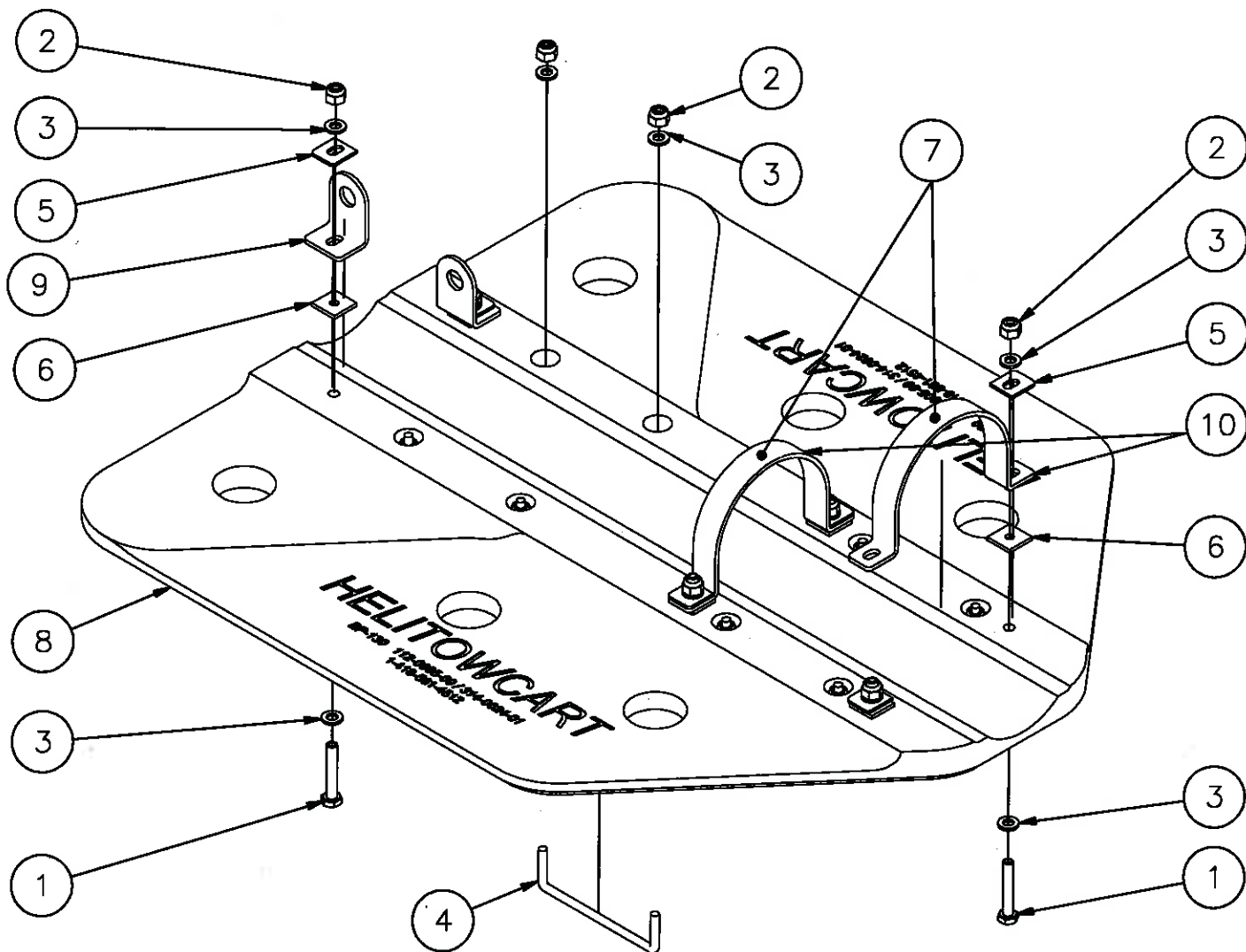
DR. & DATE

STRESS


NOTE:

1. ICEBLADE ASSEMBLY, ITEM4, CAN BE OMITED FROM INSTALLATION (OPTIONAL)

2. FASTENER LENGTH CAN BE ADJUSTED AT INSTALLATION

ISO
SCALE 1 / 5ISO
SCALE 1 / 4

| | | | | | | |
|------|-----|---------------|-----------------------|------------------|---------------|---------|
| 10 | 2 | 314-0026-15 | BP130 - U SHAPED CLIP | SST 304 | 12GA | |
| 9 | 2 | 314-0025-15 | BP130 - L SHAPED CLIP | SST 304 | 12GA | |
| 8 | 1 | 314-0024-01 | BEARPAW - BP130 PAD | POLYTHYLENE UHMW | BLACK | 1 |
| 7 | 1 | 314-0021-01-A | SHRINK | RUBER | BLACK | |
| 6 | 6 | 314-0015-01-A | FILLER BLOCK | POLYTHYLENE UHMW | | 3/32 |
| 5 | 6 | 314-0007-15-B | SLOTTED CLIP SUPPORT | STEEL | | |
| 4 | 4 | 314-0005-15-A | ICE BLADE ASSEMBLY | STEEL | | 1X6-1/4 |
| 3 | 20 | 263-0001-17-A | AN960-416 | STEEL | | 1/4 |
| 2 | 14 | 262-0001-17-A | MS20365-428 | STEEL | | 1/4-28 |
| 1 | 6 | 261-0001-17-A | AN4-14A | STEEL | | 1/4-28 |
| ITEM | QTY | PART NUMBER | DESCRIPTION | MATERIAL | SPECIFICATION | SIZE |

| | | | | | | | | | | | | | | | | | |
|---------|-----------|--|----------------------------|--|------------|----------------------|--|------------|--|--|--|--|-------------|--|---------------|--|--|
| | | | UNLESS OTHERWISE SPECIFIED | | | DRAWN: S. BERNIER | | 2010/12/02 | |  <div>Vandier Inc. 860, Marie-Victoria St-Hubert, Lévis (Québec) Canada, G7A 3S9 Tél. (418) 861-4812 Fax (418) 836-2291 www.helitowcart.com</div> | | | | | | | |
| | | | DIMENSIONS ARE IN INCHES. | | | DESIGNED: S. BERNIER | | 2010/12/02 | | | | | | | | | |
| | | | LINEAR TOLERANCES | | XX ±0.030 | CHECKED: | | | | STRESS: S. BERNIER | | | 2010/12/02 | | | | |
| | | | | | XXX ±0.010 | | | | | | | | | | | | |
| | | | ANGULAR TOLERANCES: ±0.30° | | | WEIGHT: | | | | APPROVED: | | | | | | | |
| | | | ALL MACHINE SURFACE ✓ | | | | | | | | | | | | | | |
| | | | MATERIAL: | | | APPROVED: | | | | CAGE CODE: SIZE | | | DRAWING No. | | REV | | |
| | | | MATERIAL SPEC: | | | | | | | | | | | | | | |
| | | | SIZE: | | | APPROVED: | | | | SCALE: NTS | | | CAGE FILE # | | SHEET: 1 OF 1 | | |
| | | | HEAT TREAT: | | | | | | | | | | | | | | |
| | | | PROTECTION: | | | APPROVED: M. ZGELA | | 2011/05/04 | | | | | | | | | |
| | | | IDENTIFYING METHOD: | | | | | | | | | | | | | | |
| DASH NO | NEXT ASSY | | QTY PER ACFT | | MODEL | | | | | | | | | | | | |